

Takedown Lever Removal/Installation XR9 Series

Clear Firearm, Making Sure it is Completely Unloaded.

Wear eye protection WHENEVER working on your firearm.



Remove magazine and **clear firearm, making sure it is completely unloaded.**



Remove slide, rotating takedown lever clockwise to the nine o'clock position.



Rotate takedown lever to the 12 o'clock position.



Use a fold of cloth or glove to protect fingers and rotate lever back from the 2 o'clock position to the 10 o'clock position while removing lever.

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Insert lever pointing to 12 o'clock position until beveled end of shank sits on top of leaf spring.

Protect fingers with a fold of cloth or glove and rotate lever back and forth while pressing lever into frame.



Once lever is fully seated, return lever to 9 o'clock position.

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Wear eye protection WHENEVER working on your firearm.

Replace slide and ensure firearm is unloaded. While pointing firarm in safe direction, dry fire pistol to check for function.



The staff at Boberg Arms is always happy to assist you in any way we can.
Stuck somewhere in the procedure? Give us a call!

BAC Gunsmith: 651-756-7669 (Mon to Fri, 9AM - 5PM CDT)

Boberg Arms Appreciates Your Business!

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